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DART AEROSPACE LTD	Work Order:	21773
Description: Mounting Lug	Part Number:	D3235-1
Dwg: D3235 Rev. A	Qty:	80
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KA	04.10.22	80
2	MV	Cut D2423 extrusion to 0.820" Identify for D3235-1 Batch: <u>821202</u>	En	04/11/22	80
3	MV	Machine as per Folio FA369 and Dwg D3235 Identify as D3235-1	En	04/11/22	80
4	QC2	Inspect parts as they come off the CNC machine	En	04/11/22	80
5	MV	Deburr and Tumble	En	04/11/22	80
6	QC8	Second check	JL	04/11/22	80
7	FP	Acid etch and Alodine as per QSI 005 4.1	M	04/11/24	80
8	QC5	Inspect Acid etch	J	04.11.24	80
9	FP	Powder Coat Gloss White (Ref: 4.3.5.1) as per QSI 005 4.3	M	04/11/25	80
10	QC3	Inspect Powder Coat	J	04.11.25	80
11	QC5	Inspect work to Step 10			
12	ST	Identify and Stock	JL	04.11.25	80
13	AC	Cost / part <u>6.29</u>	SAC	04.11.26	80
14	DC	Close W/O <u>5.86</u> Inspect Level 21	KA	04.11.26	80

MA PRO
CL

Rev	Date	Change	Revised By	Approved
A	04.04.19	New issue	KJ/JLM	<u>KA/04/04/22</u>

RELEASED

KA/04.04.22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
04.11.25	11	permanent change	CL	04.11.25	N/A	CL	AB 04.11.29

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD		Work Order:	21773
Description: Mounting Lug		Part Number:	D3235-1
Inspection Dwg: D3235 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**
☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
4.450	+/-0.010	4.453	✓			
0.306	+/-0.010	0.300	✓			
1.85	+/-0.030	1.855	✓			
R1.20	+/-0.010	1.20	✓			
R0.125	+/-0.010	0.125	✓			
0.400	+/-0.010	0.400	✓			
0.735	+/-0.030	0.734	✓			
Ø0.505	+0.005/-0.000	0.505	✓			
R0.38	+/-0.030	0.38	✓			
3.700	+/-0.005	3.765				
0.375	+/-0.010	0.381	✓			
0.750	+/-0.010	0.750	✓			
Ø0.257	+0.005/-0.000	0.257	✓			
R0.380	+/-0.030	0.380	✓			

Measured by: <i>EP</i>	Audited by: <i>R</i>	Prototype Approval:	N/A
Date: 04/11/17	Date: 04/11/17	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.04.19	New Issue	KJ/JLM	<i>[Signature]</i>

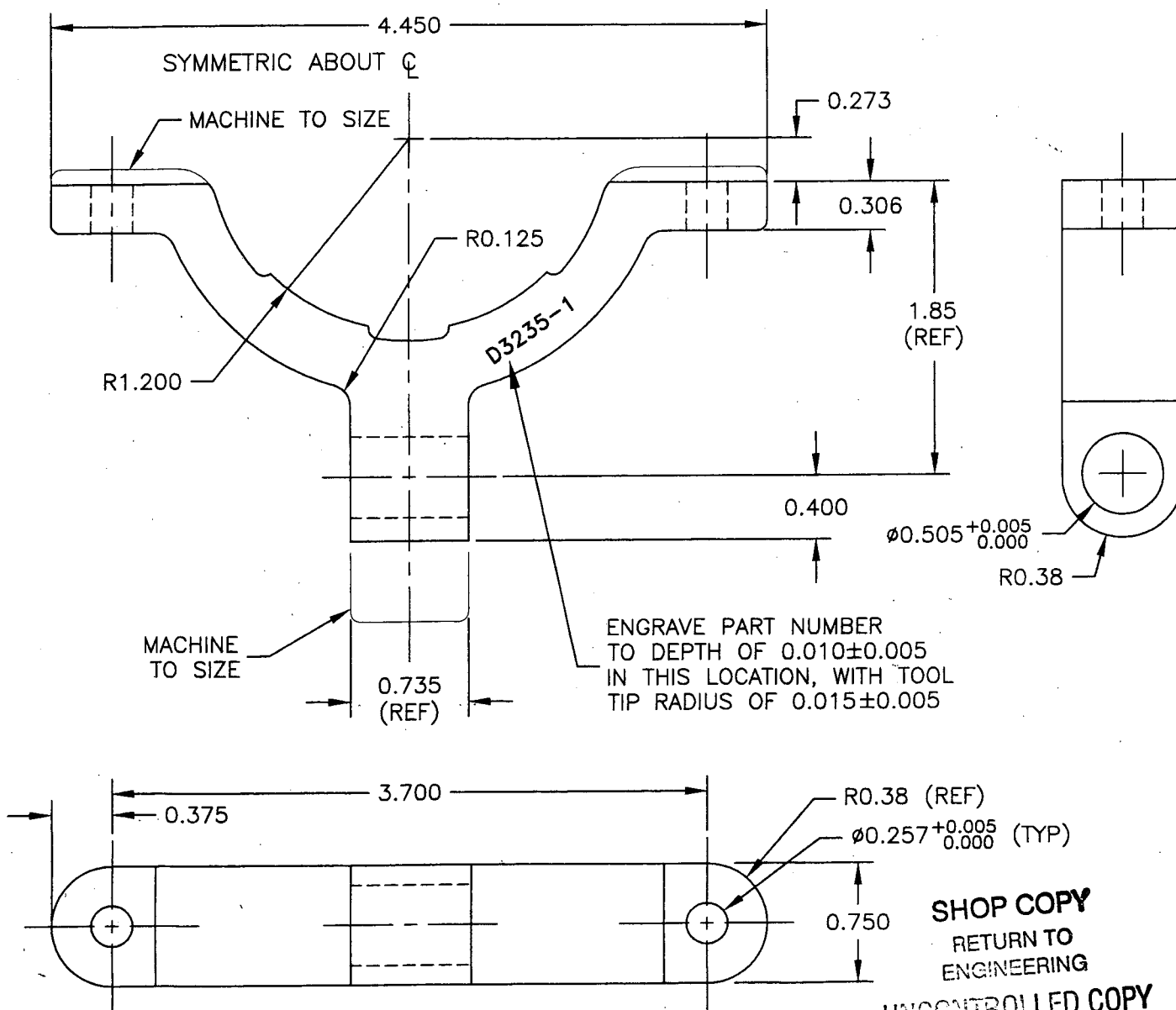
RELEASED

[Signature] 04.04.17



DESIGN <i>UP</i>	DRAWN BY <i>UP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3235	REV. A SHEET 1 OF 1
DATE 04.03.02		TITLE MOUNTING LUG	SCALE 1:1
A	04.03.02	NEW ISSUE	

RELEASED
040405



D3235-1 MOUNTING LUG

MAKE FROM EXTRUSION D2423

BREAK ALL EDGES 0.000-0.015

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING

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WITHOUT NOTICE

WORK ORDER

NO. 21773

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 21, 2004
08:51 am

Work Order No : 0021773
Project Name : D3235-1
Project For : WK448
Work Order Type : Main
Main WO Number :
House Part Number : D3235-1
Description : Mounting Lug
Manufactured : Yes
Amount Req'd : 80
Amount Done : 0
Start Date : 10-20-04
Est Finish Date : 11-25-04
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		0
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00